

## Specifications

### QC-S10 Collator

# of Bins per Tower	10 (Friction feed)	<b>Error Detection Sensors</b>	Miss, Double and Jam detection
Maximum Number of Towers	3 (10, 20, 30 Stations)	<b>Receiving Stacker Capacity</b>	Receiving Stacker Full, Transport door open
<b>Bin capacity</b>	1.1" (200+ sheets 20 lb. bond)	<b>Stacker Capability</b>	2.7"
<b>Sheet Size</b>	5.5" x 6.9" to 12.5" x 17"	<b>Adjustable Bin Pressure</b>	Straight and Offset Stacking
<b>Paper Weights</b>	11 lb. bond to 67 lb. index (53-127 gsm) (including NCR, some coated stocks)		Yes
<b>Production Speed(s)</b>	Up to 3900 sets/hr (5 sheets) 8.5" x 11"; Up to 2100 sets/hr 11" x 17"	<b>Counter</b>	Total count (Ascending), Preset counter (Descending)
<b>Set Calibration Button</b>	Sets error detection and active feed bins	<b>Optional Accessories</b>	Collator Stand (MT-100); QC-S10F with Transport Conveyor, PS-P61, SPF-9(9A), FC-9(9A)
<b>Double Sheet Detection</b>	Overlap	<b>Power</b>	115V 60 Hz
		<b>Machine Weight/Dimensions</b>	135 lbs.; 23.3"W x 19.5"D x 39.4"H

### SPF-9/SPF-9A Bookletmaker

<b>Sheet Sizes</b>		<b>Programmable Memory Settings (SPF-9A)</b>	2 (Re-writable)
<b>-Stapling &amp; Folding (Booklet)</b>	8.5" x 11" up to 12.5" x 17"; up to 22 sheets (20 lb. bond or equiv.)	<b># Staple Heads</b>	2 Fixed (4.7"/120mm center to center)
<b>-Top Stapling/Corner Stapling</b>	8.5" x 11"; up to 34 sheets manual feed (20 lb. bond or equiv.)	<b>Stapling Mechanism</b>	Clincher (Lie Flat)
<b>Production Speed (In-line/Off-Line Manual Feed)</b>	Up to 2100 books / hour (8.5" x 11", 11" x 17")	<b>Other Features</b>	Staple out indicator, jam detector, side and tail jog, miss feed on collator, exit catch tray (SPF-9), digital counter, 5000 staples per cartridge
<b>Stapling &amp; Folding Presets for 8.5" x 11" (7 Modes)</b>	Center staple and fold (booklet), corner staple only (portrait), fold only, corner staple and fold, dual lead edge staple only (portrait or landscape), dual lead edge staple and fold (portrait)	<b>Optional Accessories</b>	ED-9 Electric Exit Conveyor (Std. SPF-9A); FC-9/FC-9A Trimmer
<b>Stapling &amp; Folding Presets for 11" x 17", 8.5" x 14", 9" x 12"</b>	Center staple and fold (booklet), fold only	<b>Power</b>	115V 60Hz
<b>Automatic Preset Paper Sizes (SPF-9A)</b>	4 Presets (8.5" x 11", 8.5" x 14", 9" x 12", 11" x 17")	<b>Machine Weight/Dimensions</b>	340 lbs.; 49"W x 24.5"D x 31.4"H; 62"W x 24.5"D x 31.4"H with ED-9
<b>Maximum Booklet/Corner Stapler Size (In-line)</b>	20 sheets		

### FC-9/FC-9A Face Trimmer

<b>Min/Max Booklet Size (after Trim)</b>	8" x 5" to 8.5" x 11" (H x W)	<b>Waste Bin with Full Sensor</b>	Yes
<b>Trimming Margin/Preset Program Trim</b>	Up to 0.5" manual (1/8" preset program SPF-9A only)	<b>Power</b>	115V 60Hz
<b>Trimming Capacity</b>	Up to 40 sheets 20 lb. bond or equivalent (grain short)	<b>Machine Weight/Dimensions</b>	221 lbs., 17.6"W x 24.5"D x 31.4"H
<b>Production Speed</b>	Up to 2100 books / hour	<b>Optional Accessories</b>	ED-9 Electric Exit Conveyor (SPF-9 Only)

### PS-P61 Stapler

<b>Sheet sizes</b>	7.1"x10.1" to 11.8"x17"	<b>Production Speed</b>	Corner stapling: 1,500 sets/hour; Side stapling: 720 sets/hour
<b>Maximum # of Sheets</b>	10 sheets	<b>Staple Cartridge Capacity</b>	5000 staples per cartridge
<b>Stapling Modes</b>	Corner, top, side(2 staples);	<b>Power</b>	115V 60 Hz
		<b>Machine Weight/Dimensions</b>	122 lbs.; 44"W x 22.2"D x 23"H

\*Specifications are subject to change without notice.

#### Local Dealer:

PDS - Pressdown Services Inc  
 (416) 297-7996 (800) 608-4506  
 sales@pressdown.net www.pressdown.net

**STANDARD**  
 Our Standards Are Simply Better.

Standard, 10 Connector Road, Andover, MA 01810 ■ 1-800-526-4774 ■ Fax 978-470-2771 ■ www.sdmc.com

QCS10BR  
 060410MRP

# QC-S10 and SPF-9

## Collating and Bookletmaking System



**Simplicity**

**Reliability**

**Performance**

PDS - Pressdown Services Inc  
 (416) 297-7996 (800) 608-4506  
 sales@pressdown.net  
 www.pressdown.net

**STANDARD**

# The Standard QC-S10 and SPF-9

## Collating and Bookletmaking System

The QC-S10 Collator and SPF-9 Bookletmaking System from Standard offers simple operation, exceptional performance and professional results. The modular design of the system allows the flexibility to expand with additional components as production needs grow. The QC-S10's innovative 10, 20 or 30 station expandability, exceptional speed and quality construction will provide years of superior productivity and reliability.



The QC-S10 3 Tower Collator with SPF-9A Bookletmaker and FC9A Face Trimmer

The QC-S10 collates at speeds up to 3,900 sets per hour

### The 10 Station QC-S10 Collator



The ten station QC-S10 collator delivers simplicity and performance whether used as a stand-alone single tower collator or connected in-line to one or two additional ten station collating towers. With the ability to go up to 30 stations, the QC-S10 produces collated sets simply, quickly and accurately.

#### Simple Operation, Paper-Feed Reliability and Speed

The QC-S10's simplified control panel and enhanced feed system make the running of every job fast, easy and accurate. The exceptional friction feed system delivers reliable, trouble free performance on a wide range of paper stocks up to 11" x 17". This includes bond, NCR, index and some coated paper stocks. The detection system calibrates each feed bin



for miss, double, and jam with the simple press of a button. Load the large capacity feed bins and begin collating at speeds of up to 3,900 sets an hour!

### Stand-alone Corner and Side Stapler...Unique Space Saving Design



The PS-P61 Stapler is a great economical and space savings solution for in-line side and corner stapling of 10 sheets or less. Its integrated design combines a cabinet and stapler together, requiring no additional floor space for the system since the QC-S10 collator sits directly on the PS-P61. The PS-P61 has a 5000 staple cartridge and offers several stapling positioning options as illustrated below.

#### Your PS-P61 Stapling Options are...



Angled Corner Staple



Straight Corner Staple



Other Side Straight Staple



Side Staple

The QC-S10 shown in-line with PS-P61 corner/side stapler

### High Speed Bookletmaking

Choose from two versatile high-speed bookletmaker models. Both the SPF-9A and SPF-9 Bookletmakers operate either in-line with the QC-S10 collating system or off-line in manual feed mode. The difference between the two models is automation: the SPF-9A model is a fully automated version of the SPF-9 and allows for push button set-up of standard preset paper sizes. It's also a time saver on customized jobs with two

programmable memory positions. The manual set-up on the SPF-9 is simple and fast and is an ideal option for tighter budgets.

Each model integrates in-line with one or more towers of the QC-S10 Collator. Equally productive and versatile, both models will staple and fold up to an 80-page booklet at speeds up to 2,100 booklets per hour.

#### Your SPF Stapling/Folding options are...

- Letter/Ledger sized collated sheets in landscape format...stapling, folding, face trimming or folding and face trimming.
- Letter sized collated sheets in landscape format...corner stapling, corner stapling and folding or top stapling, top stapling and folding.
- Letter sized collated sheets in portrait format...dual side stapling.

### Trimming...Adding a Finished Touch

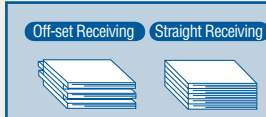
Increase productivity and professional appearance on every finished booklet by adding an optional in-line face trimmer. Each bookletmaker has a matching model face trimmer. Both the FC-9 and automated FC-9A Face Trimmers integrate in-line into their corresponding bookletmaking system. The FC-9A responds automatically to the programmed presets of the SPF-9A. Each model adds a crisp face trim to every booklet made.

#### Optional Conveyor ED-9

- The ED-9 motor driven conveyor unit provides for a neat delivery of finished booklets and increased efficiency. This unit can be connected to both SPF-9 and FC-9.
- Comes standard on SPF-9A/FC-9A.



### Modular and Versatile



Expandable up to 3 towers, for up to 30 feed stations. Tabletop collating has never been more versatile and productive than with the QC-S10 collator and SPF-9 bookletmaking finishing accessories. Dual direction feed capability in a multi-tower system allows two jobs to run simultaneously. Increase your productivity and finish booklets at one end and straight or offset stack at the other. Simple operation, high production speeds and reliable performance will provide you with many years of exceptional productivity.

